

ABHYUDAYA INDUSTRIES COMPANY PROFILE



Precision CNC Machining Solutions
#56, Annaporneshwari Layout,
Karihobanahalli, Thigalarapalya Main
Road,
Peenya 2nd Stage, Bengaluru - 560058
Mob: +91 8147511878 | +91
9353565049 | Email:
abhyudayaindustries1626@gmail.com
GSTIN: 29ACOF A6991L1ZF

VISION & MISSION



VISION

Our VISION at ADVITHIYA INDUSTRIES is to be the leading Manufacturer of PRECISION CNC machined components, Known for our cutting-edge technology, exceptional Quality and commitment to Customer satisfaction.



MISSION

Our MISSION is to deliver high-quality Precision CNC machined components to our customers, Building strong relationships through outstanding customer service, continuous Improvement and Innovative Solutions.



Quality Policy

We are committed to supply Quality Precision CNC Machined components & timely delivery services to enhance our customer satisfaction, through efficient use of resources and working towards continual improvement in our process & products

Quality Objectives:

- ❖ Improve Customer Satisfaction
- ❖ Improve Delivery Performance
- ❖ Reduce Internal Rejection & Rework



Certificate



Government of India / भारत सरकार

Ministry of Commerce and Industry / वाणिज्य और उद्योग मंत्रालय

Directorate General of Foreign Trade / विदेश व्यापार महानिदेशालय

Office of the Additional Director General of Foreign Trade, Bengaluru / अवर महानिदेशक, विदेश व्यापार का कार्यालय, बेंगलूरु

C & E Wing, Kendriya Sadan, 17th Main Road, Koramangala, BENGALURU URBAN, KARNATAKA.
560034 / सी एड ई विंग, केन्द्रीय सदन, 17 वीं मुख्य सड़क, कोरमंगला, बेंगलूरु, बेंगलूरु, शहर, कर्नाटक, 560034

Importer-Exporter Code

This is to certify that **ABHYUDAYA INDUSTRIES** is issued an Importer-Exporter Code (IEC) **ACOF6991L** with details as follows -

IEC	ACOF6991L
व्यापारिक स. (पैन) / PAN	ACOF6991L
फर्म का नाम / Firm Name	ABHYUDAYA INDUSTRIES
निगम की प्रकृति / Nature of Concern	Partnership
जारी करने की तारीख / Date of Issue	23/06/2026
पता / Registered Address	Flat No.47 Ground Floor, Near Exam Centre, Raghavendra Industrial Estate, 13A Cross, Thigalarapalya main road, Peenya 2nd stage, Bangalore, BENGALURU URBAN, KARNATAKA, 560058
धारक का नाम / Name of the Signatory	Prasanna H B
Director / Partner Details	Refer online at https://dgft.gov.in or scan the QR Code
शाखा/इकाई / Branch Details	Refer online at https://dgft.gov.in or scan the QR

Last Modified : 23/06/2026

File Number : BNGIECPAPPLY00015834AM27



Note : This is a system-generated certificate. Authenticity / Updated details of the IEC can be checked at official DGFT website <https://dgft.gov.in> by entering the IEC and Firm Name under Services > View Any



International Management System Certificate

This certificate is hereby awarded to

ABHYUDAYA INDUSTRIES

FLOT NO. 47, 13 "A" CROSS, RAGHAVENDRA INDUSTRIAL ESTATE, THIGALARAPALYA MAIN ROAD, NEAR PEENYA 2ND STAGE, BENGALURU - 560058, KARNATAKA, INDIA.

on being successfully audited by ACPL approved auditor(s), is found to comply with the requirements of

ISO 9001 : 2015 Quality Management Systems

Scope of Certification:

MANUFACTURING AND SUPPLY OF CNC PRECISION MACHINED COMPONENTS.

Certification Issue Date: 13/06/2026
1st Surveillance Audit Due Date: 12/06/2027
2nd Surveillance Audit Due Date: 12/06/2028
Certification Expiry Date: 12/06/2029



Certificate Number: E20260648410



Accredited
QMS Certification CAB# 119012

APR...

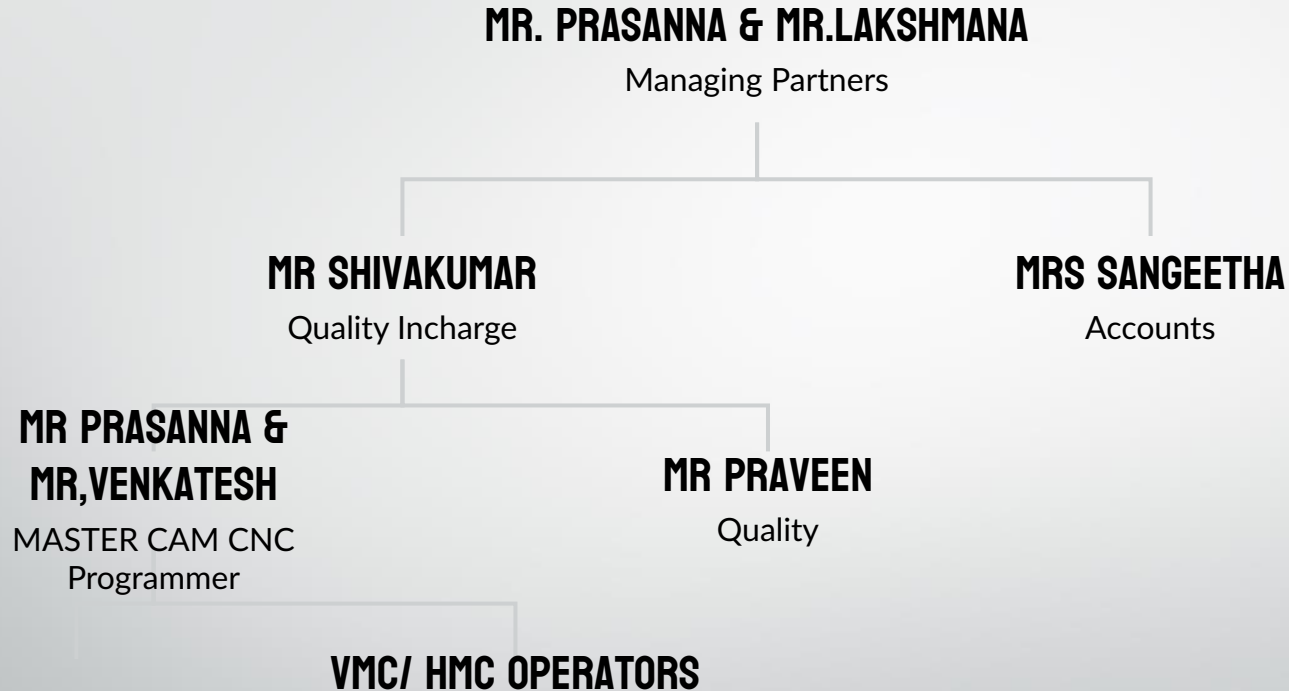
Director (Certification)

Audittech Certification Pvt. Ltd.
(Previously Royal Assessments Pvt. Ltd.)

Tower - B, 1Thum, Plot No. A - 40, Sector - 62, Noida 201301, India.
www.royalapi.com, info@royalapi.com Phone : +91 120 4251329
This Certificate can be verified at www.iafcertsearch.org

This Certificate is an endorsement of certified clients certification status but remains the property of Audittech Certification Pvt. Ltd. Certificate must be returned on ACPL's request or if certificate is withdrawn. Validity of certificate is subject to successful completion of surveillance audits. ACPL is accredited by EGAC, Egypt. EGAC is member of International Accreditation Forum (IAF) and signatory of MLA.

Organizational chart



Organization Team

	Name	Nature of work
1	Prasanna	Master Cam Programmer
2	Venkatesh	Master Cam Programmer
3	Lakshmana	Production
4	Shivakumar	Quality
5	Praveen	Quality
6	Kiran	VMC Operator
7	Arjun	VMC Operator
8	Gnanesh	VMC Operator
9	Chandu	VMC Operator
10	Karthik	VMC Operator

CNC machining capabilities

Make	BFW -1
Model	BMV 50
Table Size	1000 × 510 mm
Travel X/Y/Z	800 / 510 / 510 mm
Spindle Taper	BT40
Max Spindle speed	8000 RPM
CNC Controller	Mitsubishi M80 Controller



CNC machining capabilities

Make	BFW -2
Model	BMV 50
Table Size	1000 × 510 mm
Travel X/Y/Z	800 / 510 / 510 mm
Spindle Taper	BT40
Max Spindle speed	8000 RPM
CNC Controller	Mitsubishi M80 Controller



CNC machining capabilities

Make	HAITIAN
Model	V6
Table Size	700 × 450 mm
Travel X/Y/Z	600 / 450 / 510 mm
Spindle Taper	BT40
Max Spindle speed	12000 RPM
CNC Controller	Mitsubishi M80 VB Controller



CNC machining capabilities

Make	BFW
Model	XTRON 544
Table Size	1000 × 510 mm
Travel X/Y/Z	800 / 510 / 510 mm
Spindle Taper	BT40
Max Spindle speed	8000 RPM
CNC Controller	Mitsubishi M80 VB Controller

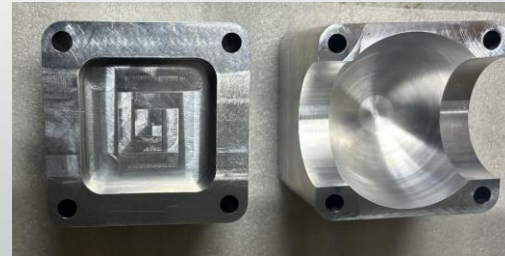


4th AXIS Arrangemets

Model	4th AXIS
Table Size	Size 300mm
Travel	Height 165mm
Hydraulic	Yes
Tail stock Sup	Yes
Competency	Post processor with Master Cam



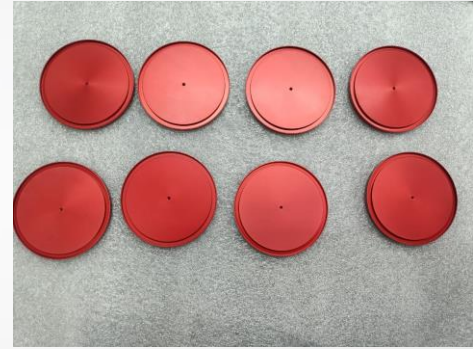
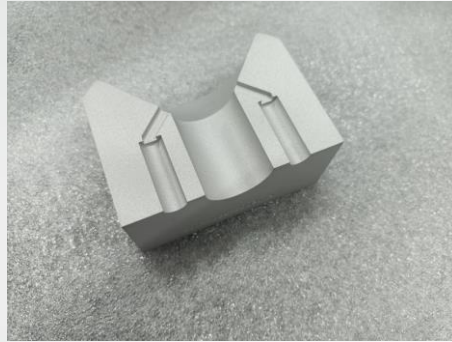
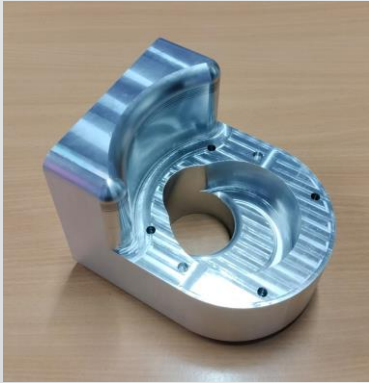
Stainless Steel Components



Aerospace components



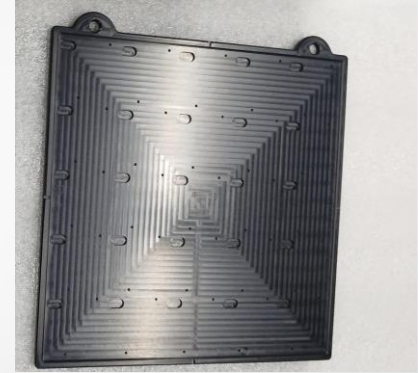
Aerospace components



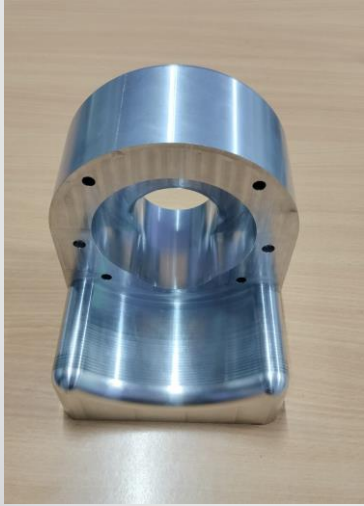
Aerospace components



Aerospace components



Aerospace components



Instruments

INSTRUMENT NUMBER	INSTRUMENT	RANGE
AIHM-01	DIGITAL 2D-HEIGHT GAUGE-MITUTOYO	0-600 mm
AIPG-01	PIN GAUGES	2-12 mm
AISG-01	SLIP GAUGES	1 SET
AIBG-01	BORE GAUGE	18-35 mm
AIBG -02	BORE GAUGE	50-150 mm
AIVC -01	VERNIER CALIPER	0-300 mm
AIVC -02	DIGITAL VERNIER CALIPER	0-200 mm
AIVC-03	DIGITAL VERNIER CALIPER	0-300 mm
AIHG -01	DIGITAL HEIGHT GAUGE	0-300 mm
AIMM -01	MICROMETER	0-25 mm
AIMM -02	MICROMETER	25-50 mm
AIMM-03	MICROMETER	50-75 mm
AIMM-04	MICROMETER	75-100 mm
AIMM-05	MICROMETER	100-200 mm
AIMM-04	DIGITAL MICROMETER	0-25 mm
AIDI-01	PLUNGER DIAL GAUGE	
AIDI-02	LEVER TYPE DIAL GAUGE	
AIGG-01	GROOVE GAUGE	50-150mm
AIGG-02	GROOVE GAUGE	30-60mm

Instruments



List of Thread Gauges

SL NO	Thread Size	Type	SL NO	Thread Size	Type	SL NO	Thread Size	Type
1	M2 X 0.4	Thread Plug Gauge	1	M4 X 0.7 -6g	Thread Ring Gauge	1	2-56 UNC - 2B	Thread Plug & Ring Gauge
2	M2.5 X 0.45	Thread Plug Gauge	2	M4X0.5-6g	Thread Ring Gauge	2	8-32 UNC 2B	Thread Plug & Ring Gauge
3	M3 X 0.5	Thread Plug Gauge	3	M6 X 1	Thread Ring Gauge	3	NO.6 X 32 UNC- 2B	Thread Plug & Ring Gauge
4	M3 X 0.5	Thread Plug Gauge	4	M6 X 1	Thread Ring Gauge	4	10 - 32 UNF - 2B	Thread Plug & Ring Gauge
5	M4 X 0.7	Thread Plug Gauge	5	M8 X 1.25	Thread Ring Gauge	5	10-24 UNC - 2B	Thread Plug & Ring Gauge
6	M5 X 0.8	Thread Plug Gauge	6	M10 X 1	Thread Ring Gauge	6	1/4 - 28 UNF - 2B	Thread Plug & Ring Gauge
7	M6 X 1	Thread Plug Gauge	7	M10 X 1	Thread Ring Gauge	7	1/4 20 UNC - 2B	Thread Plug & Ring Gauge
8	M8 X 1.25	Thread Plug Gauge	8	M10 X 1.5	Thread Ring Gauge	8	5/16 - 18 UNC - 2B	Thread Plug & Ring Gauge
9	M10 X 1.25	Thread Plug Gauge	9	M10 X 1.5	Thread Ring Gauge	9	3/8 - 16 UNC- 2B	Thread Plug & Ring Gauge
10	M10 X 1.5	Thread Plug Gauge	10	M12 X 1.75	Thread Ring Gauge	10	3/8-24 UNF 2B	Thread Plug & Ring Gauge
11	M10 X 1.5	Thread Plug Gauge	11	M14 X 1	Thread Ring Gauge	11	3/8 - 18 NPT L1	Thread Plug & Ring Gauge
12	M10 X 1.5	Thread Plug Gauge	12	M14 X 1.5	Thread Ring Gauge	12	7/16 - 14 UNC -2A	Thread Plug & Ring Gauge
13	M12 X 1.5	Thread Plug Gauge	13	M14 X 1.5	Thread Ring Gauge	13	1/2 -14 DIN ISO 228	Thread Plug & Ring Gauge
14	M12 X 1.5	Thread Plug Gauge	14	M14 X 2	Thread Ring Gauge	14	5/8 - 11 UNC - 2B	Thread Plug & Ring Gauge
15	M12 X 1.75	Thread Plug Gauge	15	M18 X 1	Thread Ring Gauge	15	5/8 -18 UNF -2A	Thread Plug & Ring Gauge
16	M14 X 1.5	Thread Plug Gauge	16	M18 X 1	Thread Ring Gauge	16	3/4 -16 UNF- 2B	Thread Plug & Ring Gauge
17	M16 X 1.5	Thread Plug Gauge	17	M18 X 1.5 - 6G	Thread Ring Gauge	17	3/4 - UNF -2A	Thread Plug & Ring Gauge
18	M16 X 2	Thread Plug Gauge	18	M18 X 1.5 - 6G	Thread Ring Gauge	18	7/8 - 14 UNF-2A	Thread Plug & Ring Gauge
19	M18 X 1.5	Thread Plug Gauge	19	M20 X 2.5	Thread Ring Gauge	19	9/16 -18 UNF -2A	Thread Plug & Ring Gauge
20	M20 X 2.5	Thread Plug Gauge	20	M20 X 2.5	Thread Ring Gauge	20	1-12 UNF -2B	Thread Plug & Ring Gauge
21	M24 X 2	Thread Plug Gauge	21	M24 X 2	Thread Ring Gauge	21	1 - 14 UNS-2A	Thread Plug & Ring Gauge
22	M27 X 1	Thread Plug Gauge	22	M24 X 3	Thread Ring Gauge	22	1/4 - 28 UNF -2B	Thread Plug & Ring Gauge
23	M31 X 1	Thread Plug Gauge	23	M24 X 3	Thread Ring Gauge	23	PG 16 (22.5 X 18 TPI)	Thread Plug & Ring Gauge
24	M42 X 2-6H	Thread Plug Gauge				24	1/4 - 28 UNF -2B	Thread Plug & Ring Gauge
						25	PG.7	Thread Plug & Ring Gauge

Thanks!

